



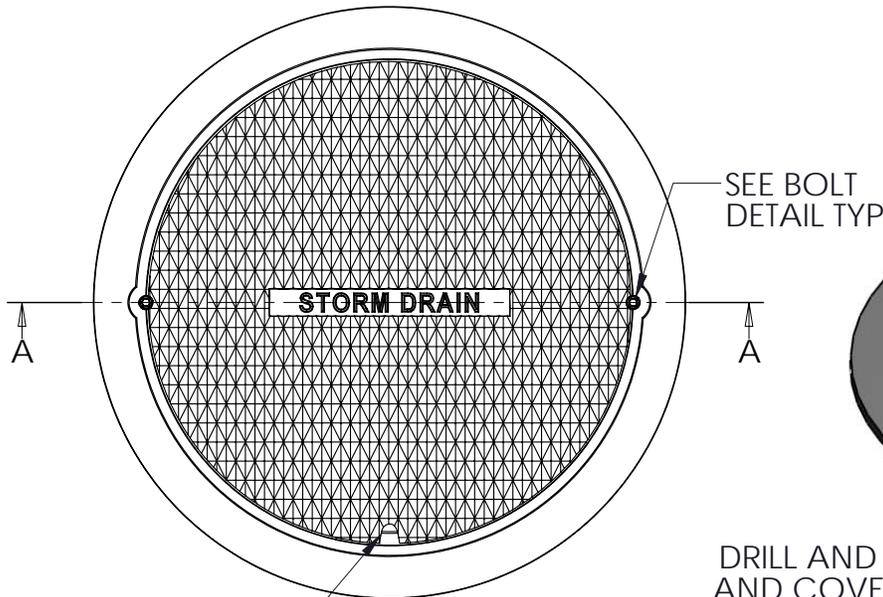
South Bay Foundry

WWW.SOUTHBAYFOUNDRY.COM

PHONE: (619) 956-2780 FAX: (619) 956-2788

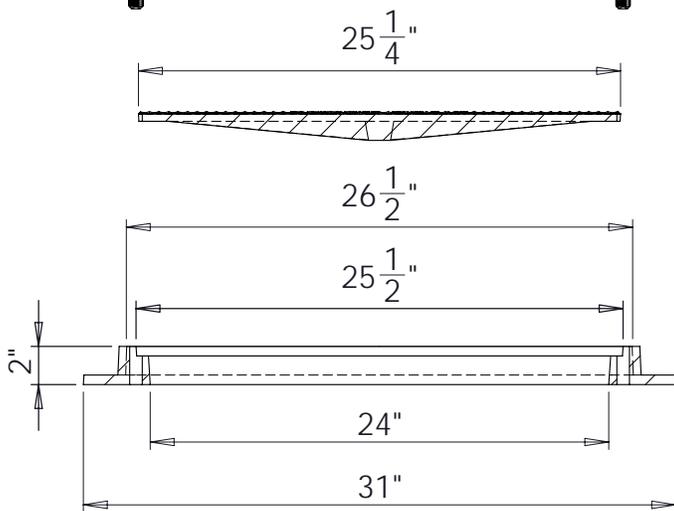
SBF 1934

24" NON-TRAFFIC MANHOLE
FRAME AND COVER
STORM DRAIN - BOLT DOWN

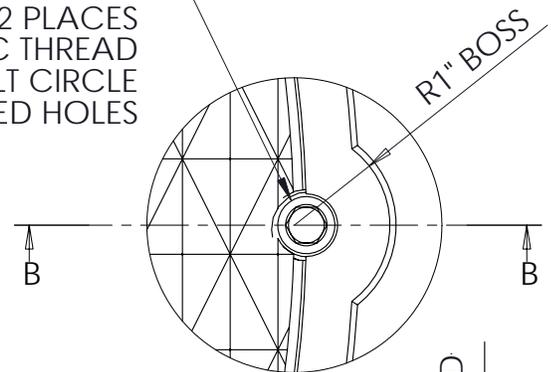


SIDE PLY

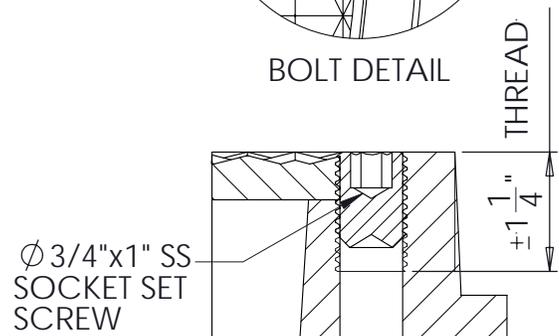
DRILL AND TAP FRAME
AND COVER 2 PLACES
FOR 3/4" UNC THREAD
Ø 25-1/2" BOLT CIRCLE
EQUALLY SPACED HOLES



SECTION A-A



BOLT DETAIL



SECTION B-B

A5880 / A5884

GENERAL INFORMATION

*MATERIAL: GREY CAST IRON ASTM A48 CLASS 30B
*BEARING SURFACES MACHINED FOR CLOSE, QUIET FIT
FINISH: DIPPED IN BLACK BITUMINOUS PAINT

APPROVED

BY:

TITLE:

AGENCY:

DATE:

8/24/2012