



# South Bay Foundry

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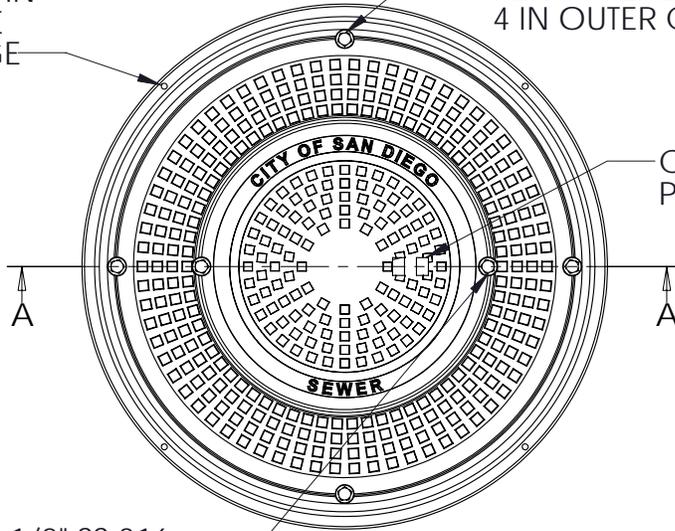
PHONE: (619) 956-2780 FAX: (619) 956-2788

## SBF 1325/1310

36"/22" FRAME AND COVERS  
BOLTED AND SEALED  
CITY OF SAN DIEGO SEWER

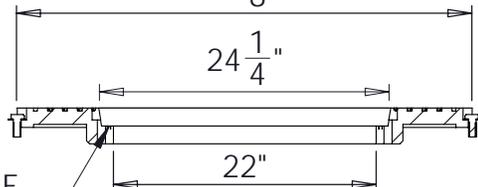
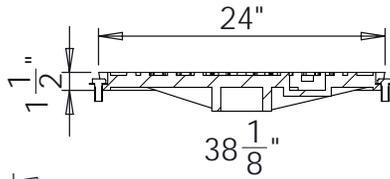
(4) 1/2"  
HOLES IN  
FRAME  
FLANGE

5/8"x1-1/2" SS 316  
PENTA HEAD BOLT  
4 IN OUTER COVER

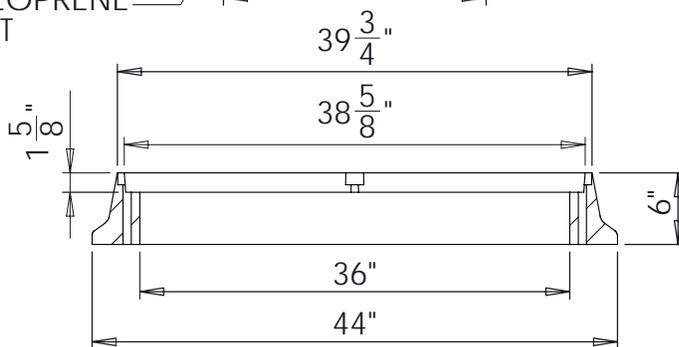


CLOSED  
PICK HOLE

5/8"x1-1/2" SS 316  
PENTA HEAD BOLT  
2 IN INNER COVER



1/4" NEOPRENE  
GASKET



SECTION A-A

**NOTES:**

- \*ALL BOLTS TO BE 316 STAINLESS STEEL 5/8"x1-1/2" PENTA HEAD BOLTS. USE WITH 1-1/2" OD x 0.687" ID x 0.078" THICK 316 STAINLESS STEEL WASHERS.
- \*1/4" NEOPRENE GASKET SHALL BE GLUED INTO MACHINED GROOVE. GLUE SHALL MEET REQUIREMENTS OF MIL-M-81288 (AMEND 1)

A1300-B / A1302-B / A1008-1

**GENERAL INFORMATION**

- \*MATERIAL: GREY CAST IRON ASTM A48 CLASS 30B
- \*BEARING SURFACES MACHINED FOR CLOSE, QUIET FIT
- \*FINISH: DIPPED IN BLACK BITUMINOUS PAINT
- \*MEETS H-20 WHEEL LOAD REQUIREMENTS

**APPROVED**

BY:

TITLE:

AGENCY:

DATE:

10/24/2012