



South Bay Foundry

WWW.SOUTHBAYFOUNDRY.COM

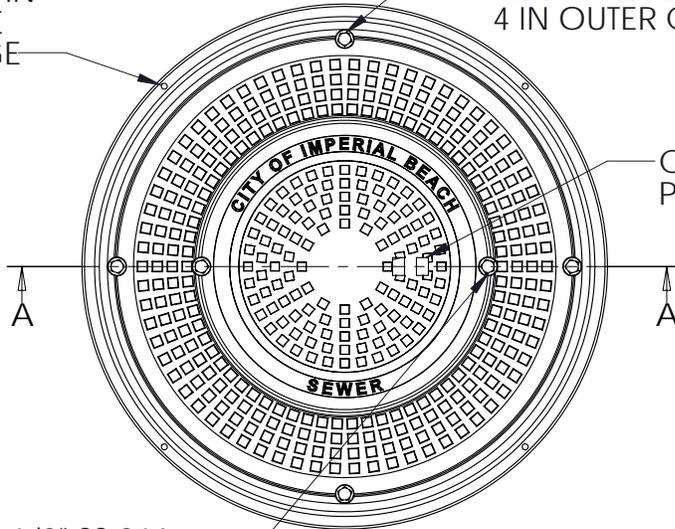
PHONE: (619) 956-2780 FAX: (619) 956-2788

SBF 1325/1310

36"/22" FRAME AND COVERS
 BOLTED AND SEALED
 CITY OF IMPERIAL BEACH SEWER

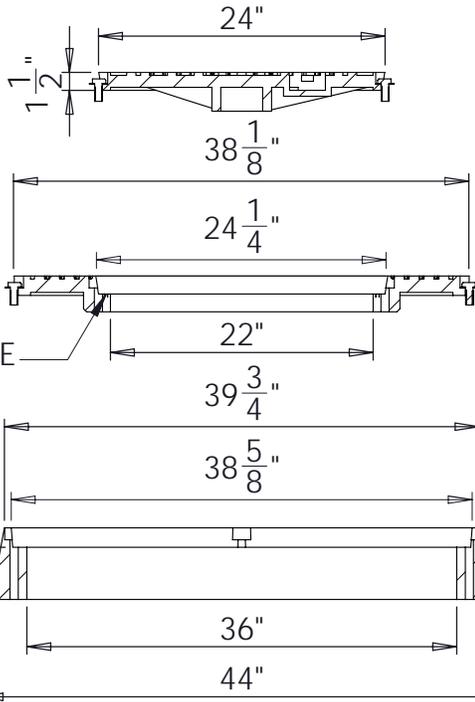
(4) 1/2" HOLES IN FRAME FLANGE

5/8"x1-1/2" SS 316 PENTA HEAD BOLT 4 IN OUTER COVER



CLOSED PICK HOLE

5/8"x1-1/2" SS 316 PENTA HEAD BOLT 2 IN INNER COVER



1/4" NEOPRENE GASKET

SECTION A-A

NOTES:

- *ALL BOLTS TO BE 316 STAINLESS STEEL 5/8"x1-1/2" PENTA HEAD BOLTS. USE WITH 1-1/2" OD x 0.687" ID x 0.078" THICK 316 STAINLESS STEEL WASHERS.
- *1/4" NEOPRENE GASKET SHALL BE GLUED INTO MACHINED GROOVE. GLUE SHALL MEET REQUIREMENTS OF MIL-M-81288 (AMEND 1)

A1300-B / A1302-B / A1061-1

GENERAL INFORMATION

- *MATERIAL: GREY CAST IRON ASTM A48 CLASS 30B
- *BEARING SURFACES MACHINED FOR CLOSE, QUIET FIT
- *FINISH: DIPPED IN BLACK BITUMINOUS PAINT
- *MEETS H-20 WHEEL LOAD REQUIREMENTS

APPROVED

BY:

TITLE:

AGENCY:

DATE:

10/24/2012